

Date: Thursday, 08/05/2008 12:00:01 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BEARING		
Job Number	: 39124					
Estimate Number	: 10807					
P.O. Number	:			Part Number	: D2611	
This Issue	: 08/05/2008		S.O. No.	: D2611		
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: PURCHASED PARTS		
Previous Run	: 36029			Drawing Revision	: REV.C	
Written By	:			Material	:	
Checked & Approved By	<u>JUL 08.5.08</u>			Due Date	: 20/05/2008	
Comment	: Est Rev:B 99.06.23 Re-format DM Change to SS; Change Supplier- Rev.C 07.03.14 EC			Qty:	40	Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		Comment: PURCHASING Issue P/O: <u>16330</u> <i>C 208/05/08</i> Purchase part as per Dwg D2611 Possible supplier: McMaster P/N: 63215K34 Material release note required
2.0	63215K34	Bearing
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s) Bearing
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached
4.0	QC6	DIMENSIONAL CHECK
		 <i>L 08/05/13 (40)</i>
		Comment: DIMENSIONAL CHECK <i>S 08/05/13 (40) count</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST 38</u> <i>S 08/05/14 (40)</i>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 39124

Part Number: D2611

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/05/14 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08/05/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

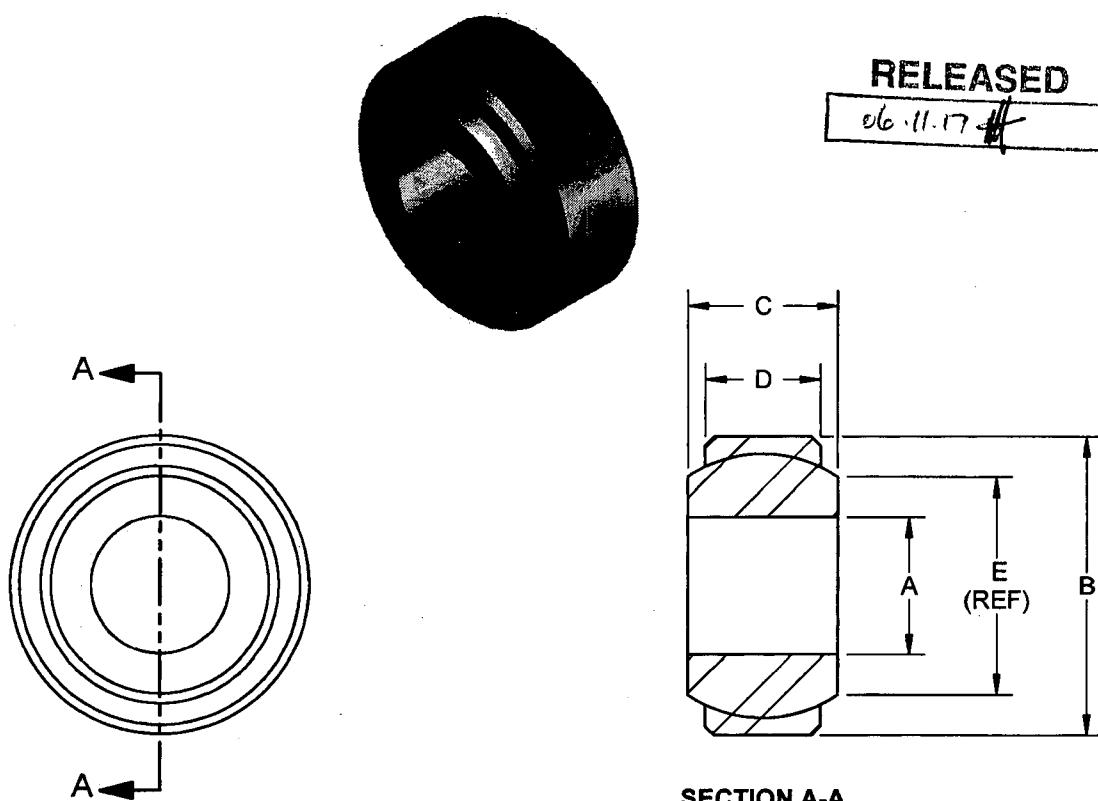
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>QP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D2611	REV. C	SHEET 1 OF 1
DATE 06.09.20	TITLE BEARING	SCALE NTS		
REV	DATE	DESCRIPTION		
A	97.07.31	NEW ISSUE		
B	01.07.04	RE-DRAWN		
C	06.09.20	CHANGE TO SS; CHANGE SUPPLIER		

SPECIFICATION CONTROL DRAWING

RELEASED06.11.17 *#*

A	B	C	D	E (REF)	POSSIBLE SUPPLIER	SHOP COPY
0.375	0.813	0.406	0.313	0.592	McMASTER-CARR P/N 63215K34	RETURN TO ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *37124*

NOTES:

- 1) STAINLESS STEEL BALL JOINT SWIVEL BEARING
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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Hawkesbury ON K6A K7
Canada

Purchase Order
PO00006330

McMaster-Carr Number
1682031-01

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05/09/2008

Line	Description	Ordered	Shipped	S
1	63215K34 Stainless Steel Ball Joint Swivel Bearing, PTFE Lined, 3/8" ID, 13/16" OD, 13/32" Overall Width	40 Each	40	3 - 299 - 05 [23 - 52] K34 40 EA 1

Dart Aerospace Ltd

EXP

Cycle

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1 u
1 line



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05/09/2008
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